

IMPORTANT: INSTRUCTIONS TO FOLLOW CAREFULLY FOR T825s RESIN WITH HARDENER K865s

- . Store spare cans, cartons or pallets at ambient temperature.
- . If you do not use the oven, Have at least 26/27° during the working time (work in an air-conditioned environment, humidity max 50%), optimal conditions also for the storage of cans to be used for the mixture.
- . Mix resin and hardener with Vacuum Poly Mix C80 for 5 minutes.
- . For the drying of the T825s resin we recommend to use the oven for 4h at 35/40 ° (do not exceed the temperature of 40 °).
- . Drying can also take place in about 24h at least 27 ° (does not dry at 22 °) , but a best result and a more beautiful surface to the touch are obtained in the oven at 40 C°

- . **RATIO MIX 1:1 (you can't add more hardener as it could with the resin T825/K865, use only 1:1)**

- . Using time (with dispenser+syringe) about 25/30 mins at 26/27° (the using time depends on the amount of product used, more products = less using time).

- . Resin T825s and hardner K865s are not compatible with any other leftovers of previous supplies with different reference codes, including T825 resin and K865 hardener.

We suggest to do the usual tests before making the production.

WORKING WITH OVEN	WORKING WITHOUT OVEN
Store cans to be used for the mixture at ambient temperature 22° or more	Store cans to be used for the mixture at ambient temperature 22° or more
Have at least 22° during working time	Have at least 26/27° during the working time
Dry in 4 hours at 35/40°	Dry in about 24 hours at least 27 °